SUBSTITUTE ABSTRACT

A method of stone sawing without acute noise. Acute noise is produced by the

direct friction between the metal bands and the stones, and can reach levels greater

than 90 db at a distance of 1.5 m between the bands and the measuring apparatus. By

increasing the concentration of grit in the sludge and reducing the size of the grit, the

concentration of grit particles can be sufficiently increased such that the bands do not

rub against the stone and the acute noise disappears, rendering possible an increased

advancement and smaller cost.

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